

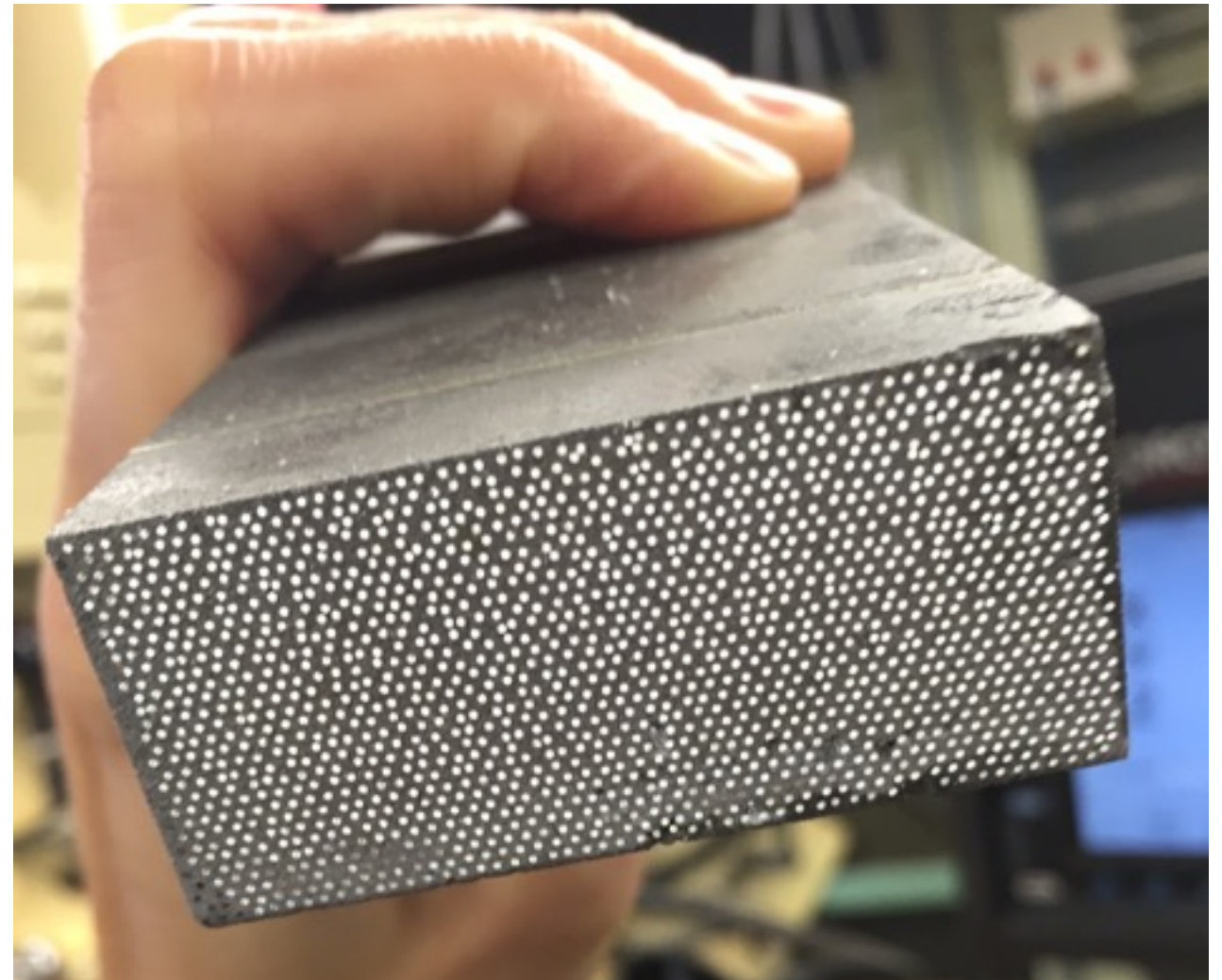
15 modules from THP 2/2016

- no markings on the modules so we assigned them numbers 1-15
- 5 modules too short before cutting:
 - by ~ 10-20 thousandths
 - #8, 9, 10, 12, 14
- modules fly cut to get as good of ends as possible
 - length was treated as a secondary concern
 - none were left too long, but most ended up short of the spec
 - machined down to expose buried fibers on the narrow side (especially module #9, which was already short)
 - attempted to machine away voids on the narrow side, not always successful and in some cases machining created voids (epoxy issue?)—in those cases machining stopped

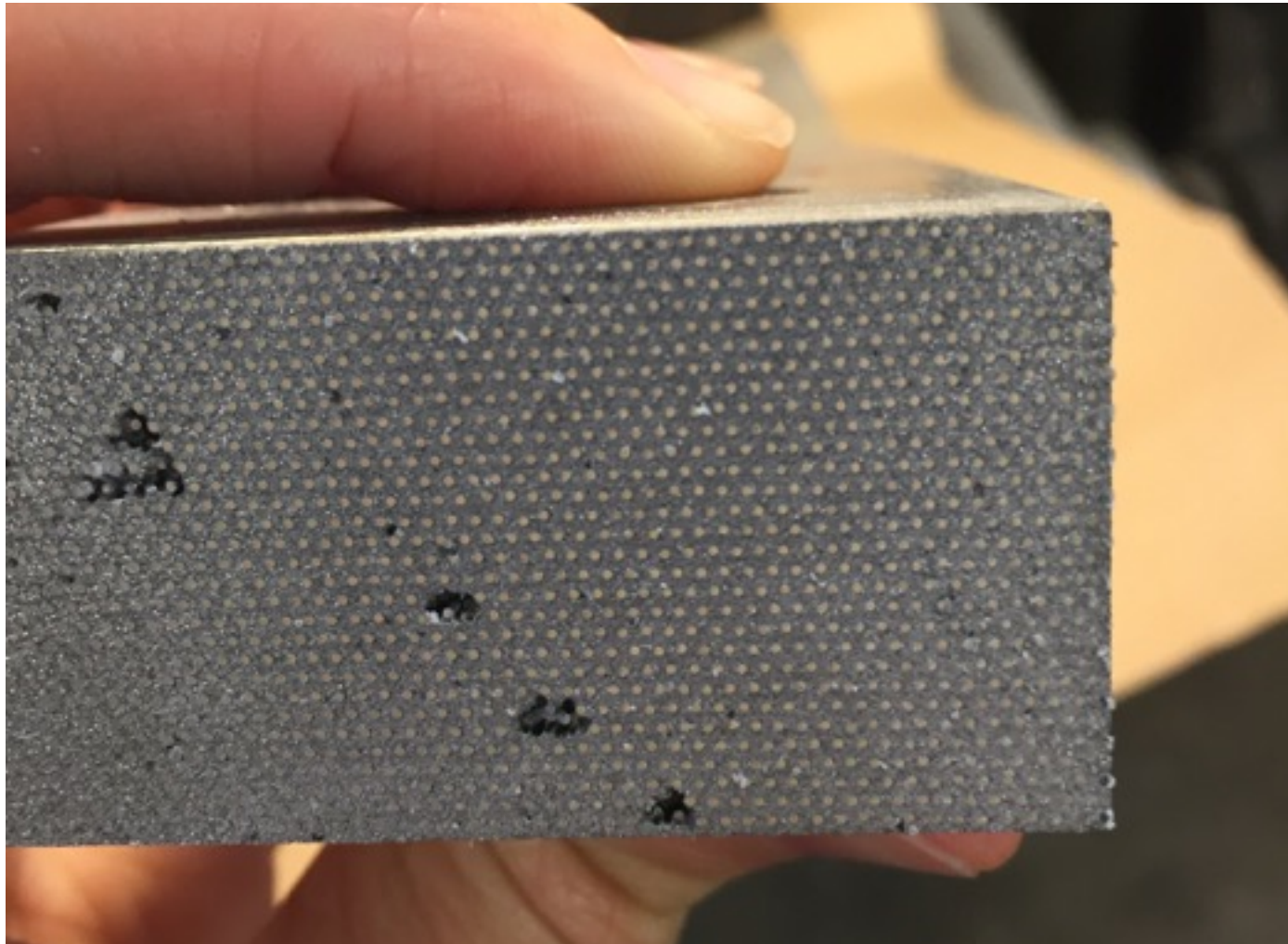
broken corners



#2



#1, wide end

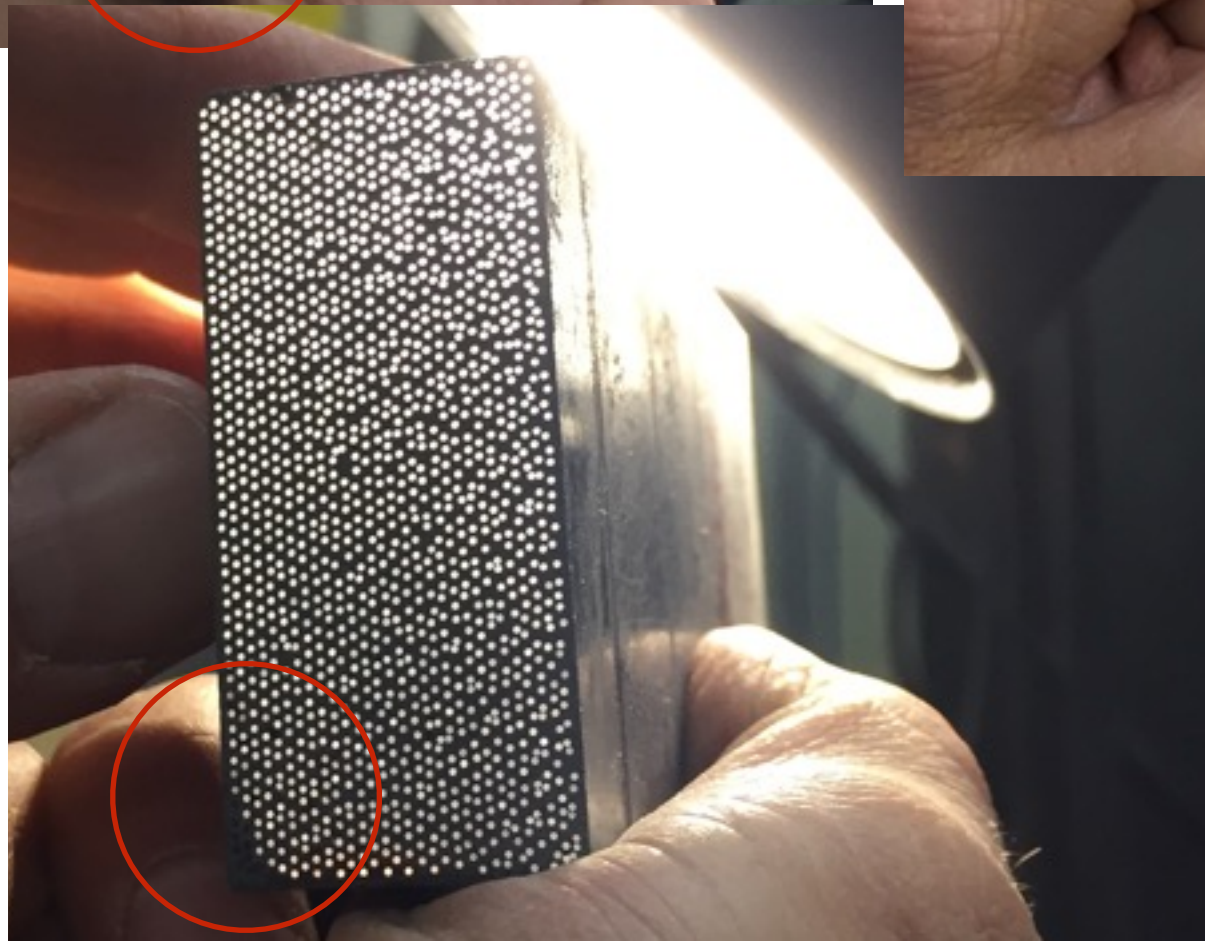
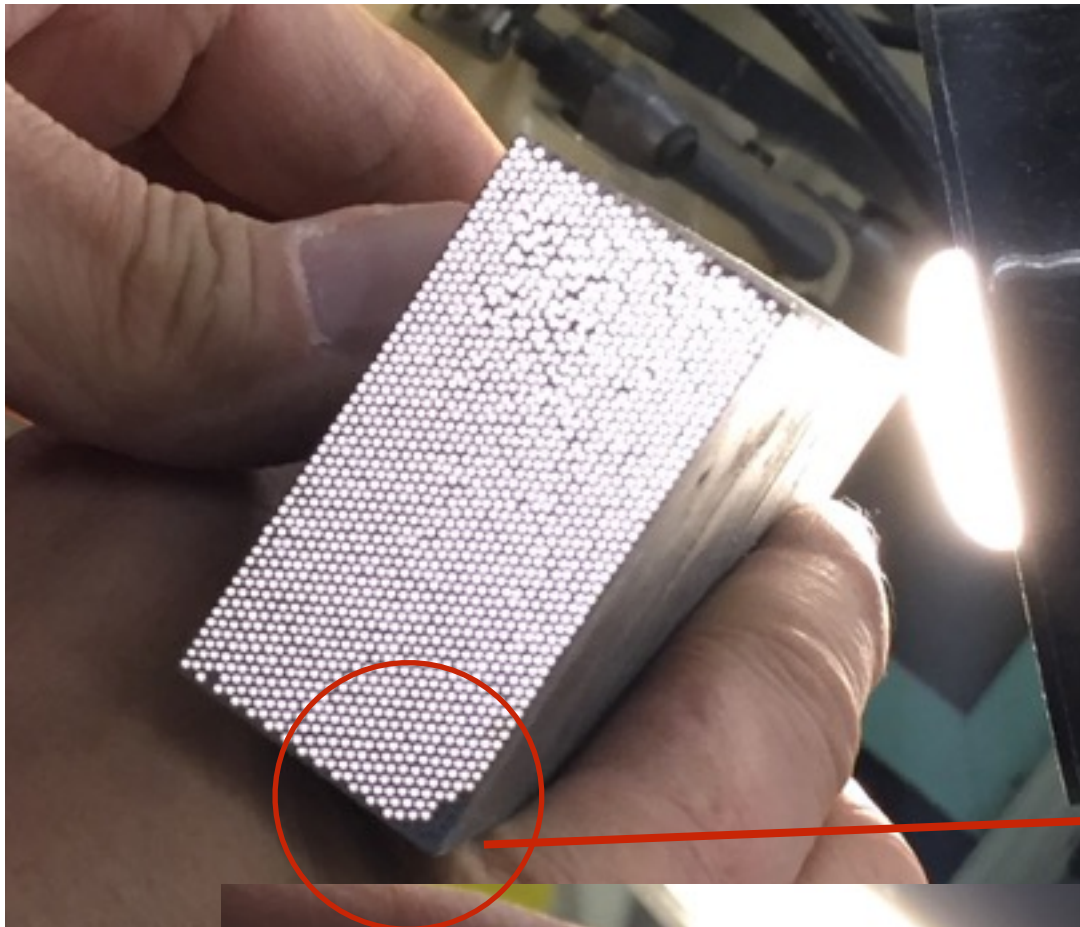


#13, narrow end



similar voids on #1, 15, 4 on
wide end
#3, 13 on narrow end

fiber issue module #15



corner fibers exposed
on both ends, no
obvious damage on
outside of module